



Installation Instructions

ControlLogix™ Voltage/Current Input Module

Catalog Number 1756-IF16

| To: | See page: |
|--|-----------|
| Obtain a User Manual | 1 |
| Identify the Module Components | 6 |
| Note the Power Requirements | 6 |
| Install the Module | 7 |
| Key the Module and Removable Terminal Block/Interface Module | 8 |
| Wire the Module | 12 |
| Assemble the Removable Terminal Block and the Housing | 16 |
| Install the Removable Terminal Block onto the Module | 16 |
| Check the Indicators | 17 |
| Remove the Removable Terminal Block from the Module | 18 |
| Remove the Module | 18 |
| See Specifications | 19 |

Obtain a User Manual

This product also has a user manual (pub. no. 1756-6.5.9). To view it, visit www.ab.com/manuals or www.theautomationbookstore.com.

To purchase a manual, you can:

- contact your distributor or Rockwell Automation representative
- visit www.theautomationbookstore.com and place an order
- call 800.963.9548 (USA/Canada) or 001.320.725.1574 (outside USA/Canada)

2 ControlLogix™ Voltage/Current Input Module

Important User Information



Because of the variety of uses for the products described in this publication, those responsible for the application and use of these products must satisfy themselves that all necessary steps have been taken to assure that each application and use meets all performance and safety requirements, including any applicable laws, regulations, codes and standards. In no event will Rockwell Automation be responsible or liable for indirect or consequential damage resulting from the use or application of these products.

Any illustrations, charts, sample programs, and layout examples shown in this publication are intended solely for purposes of example. Since there are many variables and requirements associated with any particular installation, Rockwell Automation does not assume responsibility or liability (to include intellectual property liability) for actual use based upon the examples shown in this publication.

Allen-Bradley publication SGI-1.1, *Safety Guidelines for the Application, Installation and Maintenance of Solid-State Control* (available from your local Rockwell Automation office), describes some important differences between solid-state equipment and electromechanical devices that should be taken into consideration when applying products such as those described in this publication.

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Throughout this publication, notes may be used to make you aware of safety considerations. The following annotations and their accompanying statements help you to identify a potential hazard, avoid a potential hazard, and recognize the consequences of a potential hazard:

| | |
|---|--|
| WARNING  | Identifies information about practices or circumstances that can cause an explosion in a hazardous environment, which may lead to personal injury or death, property damage, or economic loss. |
| ATTENTION  | Identifies information about practices or circumstances that can lead to personal injury or death, property damage, or economic loss. |
| IMPORTANT | Identifies information that is critical for successful application and understanding of the product. |

ControlLogix is a trademark of Rockwell Automation, Inc.

Environment and Enclosure

ATTENTION

This equipment is intended for use in a Pollution Degree 2 industrial environment, in overvoltage Category II applications (as defined in IEC publication 60664-1), at altitudes up to 2000 meters without derating.

This equipment is considered Group 1, Class A industrial equipment according to IEC/CISPR Publication 11. Without appropriate precautions, there may be potential difficulties ensuring electromagnetic compatibility in other environments due to conducted as well as radiated disturbance.

This equipment is supplied as "open type" equipment. It must be mounted within an enclosure that is suitably designed for those specific environmental conditions that will be present and appropriately designed to prevent personal injury resulting from accessibility to live parts. The interior of the enclosure must be accessible only by the use of a tool. Subsequent sections of this publication may contain additional information regarding specific enclosure type ratings that are required to comply with certain product safety certifications.

See NEMA Standards publication 250 and IEC publication 60529, as applicable, for explanations of the degrees of protection provided by different types of enclosure. Also, see the appropriate sections in this publication, as well as the Allen-Bradley publication 1770-4.1 ("Industrial Automation Wiring and Grounding Guidelines"), for additional installation requirements pertaining to this equipment.

Prevent Electrostatic Discharge

ATTENTION

This equipment is sensitive to electrostatic discharge, which can cause internal damage and affect normal operation. Follow these guidelines when you handle this equipment:

- Touch a grounded object to discharge potential static.
- Wear an approved grounding wriststrap.
- Do not touch connectors or pins on component boards.
- Do not touch circuit components inside the equipment.
- If available, use a static-safe workstation.

When not in use, store the equipment in appropriate static-safe packaging.

Removal and Insertion Under Power

WARNING

When you insert or remove the module while backplane power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.

Repeated electrical arcing causes excessive wear to contacts on both the module and its mating connector. Worn contacts may create electrical resistance that can affect module operation.

European Zone 2 Use

If you install the module in a European Zone 2 location, consider:

European Zone 2 Certification

This equipment is intended for use in potentially explosive atmospheres as defined by European Union Directive 94/9/EC.

The LCIE (Laboratoire Central des Industries Electriques) certifies that this equipment has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of Category 3 equipment intended for use in potentially explosive atmospheres, given in Annex II to this Directive. The examination and test results are recorded in confidential report No. 28 682 010.

Compliance with the Essential Health and Safety Requirements has been assured by compliance with EN 50021 (1999).

IMPORTANT

When using this product, also consider the following:

- This equipment is not resistant to sunlight or other sources of UV radiation.
 - The secondary of a current transformer shall not be open-circuited when applied in Class I, Zone 2 environments.
 - Equipment of lesser Enclosure Type Rating must be installed in an enclosure providing at least IP54 protection when applied in Class I, Zone 2 environments.
 - This equipment shall be used within its specified ratings defined by Allen-Bradley.
 - Provision shall be made to prevent the rated voltage from being exceeded by transient disturbances of more than 40% when applied in Class I, Zone 2 environments.
-

Identify the Module Components

You received the following components with your order:

- 1756-IF16 module
- Removable Terminal Block (RTB) door label

If you did not receive these components, contact your local distributor Rockwell Automation sales office.

This module mounts in a 1756 chassis and uses a separately-ordered RTB or a Bulletin 1492 Interface Module (IFM)⁽¹⁾ to connect all field-side wiring. This module uses one of the following RTBs:

- 1756-TBCH 36 position Cage clamp RTB
- 1756-TBS6H 36 position Spring clamp RTB

Use an extended-depth cover (1756-TBE) for applications with heavy gauge wiring or requiring additional routing space. When using an IFM, consult the documentation that came with it to connect wiring.

IMPORTANT

Before you install your module, you should:

- install and ground a 1756 chassis and power supply.
 - order and receive an RTB or IFM, and its components, for your application.
-

Note the Power Requirements

This module receives power from the 1756 chassis power supply and requires 2 sources of power from the backplane:

- 150mA at 5.1V dc
- 65mA at 24V dc

Add this current/power value (2.33W) to the requirements of all other modules in the chassis to prevent overloading the power supply.

⁽¹⁾ The Bulletin 1492 IFM may not be used in any application that requires agency certification of the ControlLogix system. Use of the IFM violates the UL, CSA and FM certifications of this product.

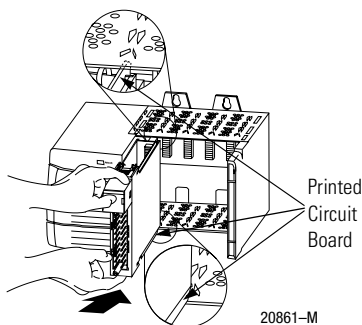
Install the Module

You can install or remove the module while chassis power is applied.

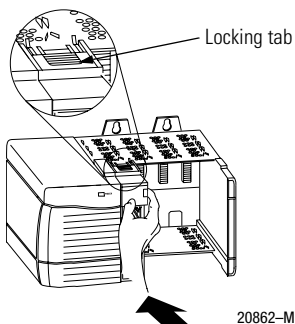
WARNING

When you insert or remove the module while backplane power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.

1. Align the circuit board with the top and bottom chassis guides.



2. Slide the module into the chassis until the module locking tabs click.

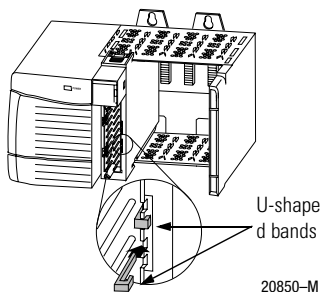


Key the Module and Removable Terminal Block/Interface Module

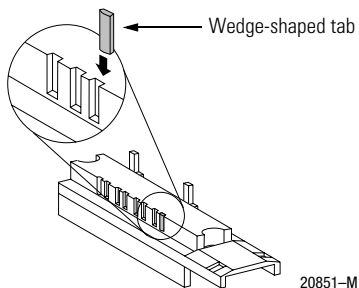
Use the wedge-shaped keying tabs and U-shaped keying bands to prevent connecting the wrong wires to your module.

Key positions on the module that correspond to unkeyed positions on the RTB. For example, if you key the first position on the module, leave the first position on the RTB unkeyed.

1. To key the module, insert the U-shaped band, as shown.



2. Push the band until it snaps in place.
3. To key the RTB or IFM, insert the wedge-shaped tab with rounded edge first, as shown.



4. Push the tab until it stops.

Reposition the tabs to rekey future module applications.

Wire the Removable Terminal Block

Wire the RTB with a 1/8 inch (3.2mm) maximum flat-bladed screwdriver before installing it onto the module.

WARNING

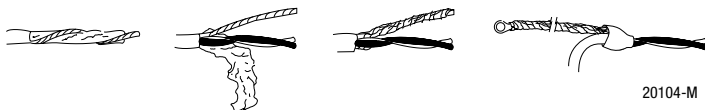

When you connect or disconnect the Removable Terminal Block (RTB) with field side power applied, an electrical arc can occur. This could cause an explosion in hazardous location installations. Make sure that power is removed or the area is nonhazardous before proceeding.

Shielded cable is required when using this module. We recommend using Belden 8761 cable to wire the RTB. The RTB terminations can accommodate 14-22 gauge shielded wire.

Connect grounded end of the cable

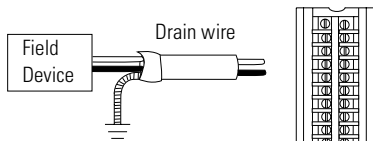
1. Prepare one end of the cable for grounding.

- Remove a length of cable jacket from the connecting cable.
- Pull the foil shield and bare drain wire from the insulated wire.
- Twist the foil shield and drain wire together to form a single strand.
- Attach a ground lug and apply heat shrink tubing to the exit area.



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- Ground the drain wire. We recommend grounding the drain wire at the field device as shown below.



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- Connect the insulated wires to the field device.

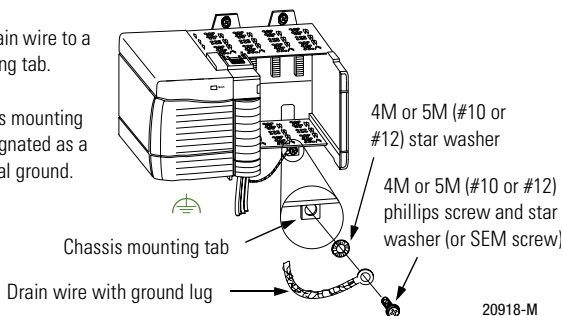
10 ControlLogix™ Voltage/Current Input Module

If you cannot ground at the field device, follow these steps:

1. Prepare one end of the cable as shown in step 1.
2. Ground at an earth ground on the chassis as shown below. We recommend grounding the drain wire at the field-side. If you cannot ground at the field-side, ground at an earth ground on the chassis as shown.

Connect the drain wire to a chassis mounting tab.

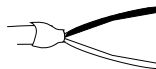
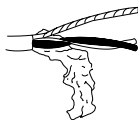
Use any chassis mounting tab that is designated as a functional signal ground.



3. Connect the insulated wires to the RTB.

Connect ungrounded end of the cable

1. Prepare the non-grounded end of the cable.
 - a. Remove a length of cable jacket from the connecting cable.
 - b. Pull the foil shield and bare drain wire from the insulated wire.
 - c. Cut foil shield and drain wire back to the cable casing and apply shrink wrap, exposing only the insulated wires.



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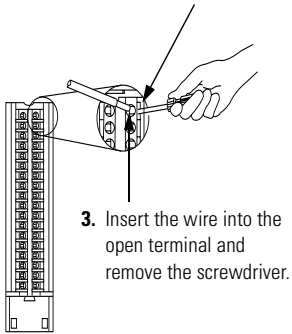
2. Connect the insulated wires to:
 - the RTB (as shown below) if the cable is grounded at the field device.

or

- the field device if the cable is grounded at the chassis.

Spring Clamp RTB

1. Strip 7/16 inch (11mm) maximum length of wire.
2. Insert the screwdriver into the inner hole of the RTB.

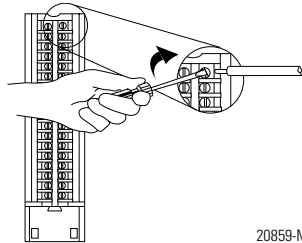


3. Insert the wire into the open terminal and remove the screwdriver.

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Cage Clamp RTB

1. Strip 3/8 inch (9.5mm) maximum length of wire.
2. Insert the wire into the open terminal.
3. Turn the screw clockwise to close the terminal on the wire.

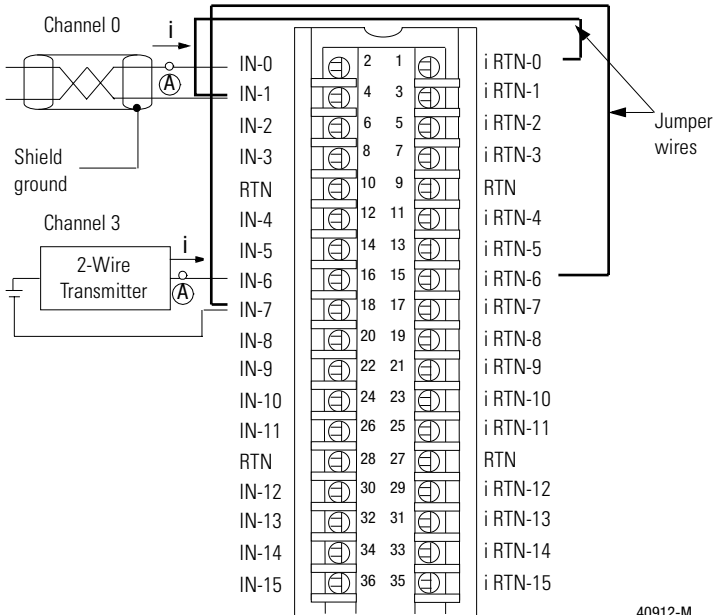


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Wire the Module

You can only connect wiring to your module through an RTB or IFM. The example below shows how to wire the module.

1756-IF16 Differential current wiring example



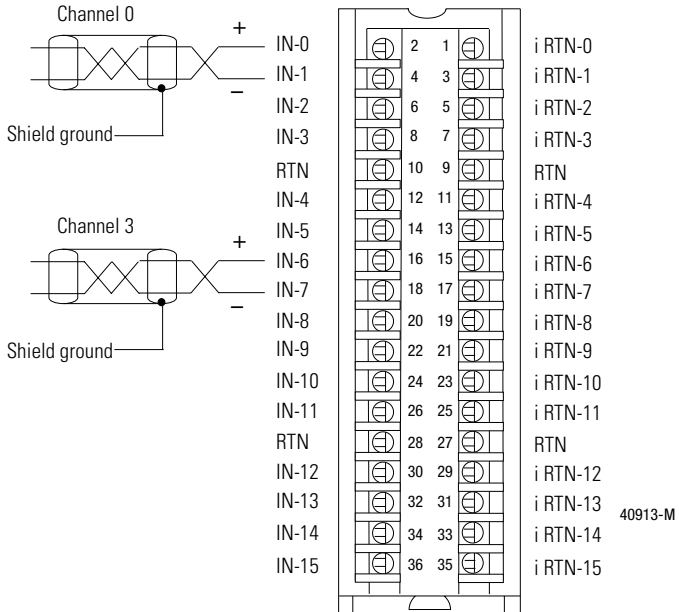
40912-M

NOTES: 1. Use the following chart when wiring your module in differential mode

| This channel: | Uses these terminals: | This channel: | Uses these terminals: |
|---------------|------------------------------|---------------|---------------------------------|
| Channel 0 | IN-0 (+), IN-1 (-) & i RTN-0 | Channel 4 | IN-8 (+), IN-9 (-) & i RTN-8 |
| Channel 1 | IN-2 (+), IN-3 (-) & i RTN-2 | Channel 5 | IN-10 (+), IN-11 (-) & i RTN-10 |
| Channel 2 | IN-4 (+), IN-5 (-) & i RTN-4 | Channel 6 | IN-12 (+), IN-13 (-) & i RTN-12 |
| Channel 3 | IN-6 (+), IN-7 (-) & i RTN-6 | Channel 7 | IN-14 (+), IN-15 (-) & i RTN-14 |

- When operating in 4 channel, high speed mode, only use channels 0, 2, 4 and 6.
- All terminals marked RTN are connected internally.
- A 249Ω current loop resistor is located between IN-x and i RTN-x terminals.
- If multiple (+) or multiple (-) terminals are tied together, connect that tie point to a terminal to maintain the module's accuracy.

1756-IF16 Differential voltage wiring example

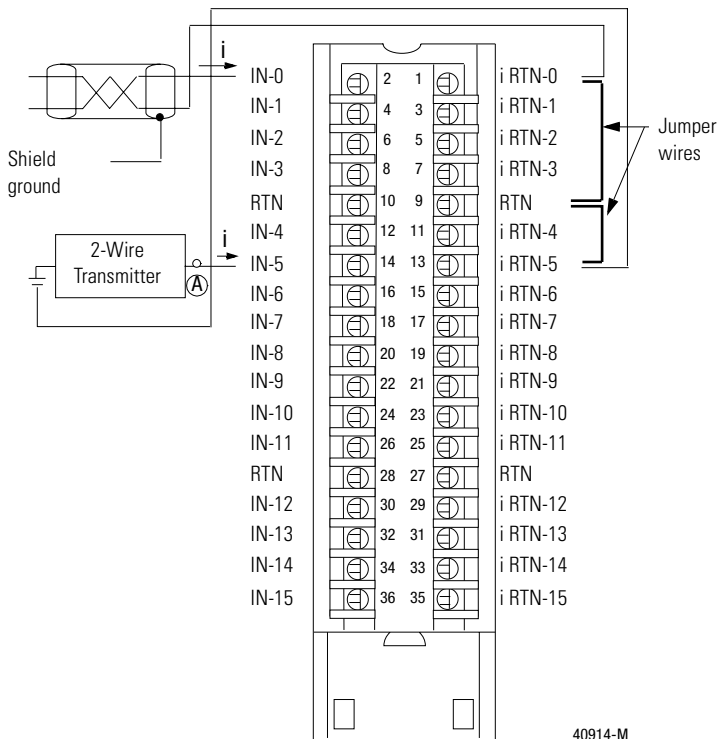


NOTES: 1. Use the following chart when wiring your module in differential mode

| This channel: | Uses these terminals: | This channel: | Uses these terminals: |
|---------------|-----------------------|---------------|-----------------------|
| Channel 0 | IN-0 (+) & IN-1 (-) | Channel 4 | IN-8 (+) & IN-9 (-) |
| Channel 1 | IN-2 (+) & IN-3 (-) | Channel 5 | IN-10 (+) & IN-11 (-) |
| Channel 2 | IN-4 (+) & IN-5 (-) | Channel 6 | IN-12 (+) & IN-13 (-) |
| Channel 3 | IN-6 (+) & IN-7 (-) | Channel 7 | IN-14 (+) & IN-15 (-) |

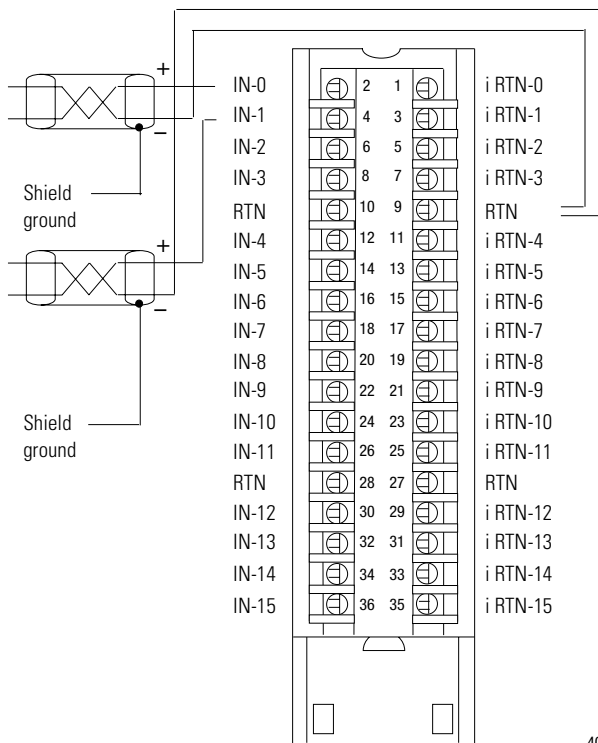
- When operating in 4 channel, high speed mode, only use channels 0, 2, 4 and 6
- All terminals marked RTN are connected internally.
- If multiple (+) or multiple (-) terminals are tied together, connect that tie point to terminal to maintain the module's accuracy.
- Terminals marked RTN and i RTN are not used for differential voltage wiring.
- If separate power sources are used, do not exceed the specified isolation volta

1756-IF16 Single-ended current wiring example



40914-M

- NOTES:
1. All terminals marked RTN are connected internally.
 2. A 249Ω current loop resistor is located between IN-x and i RTN-x terminals.
 3. For current applications, all terminals marked i RTN must be wired to terminals marked RTN.
 4. Place additional loop devices (e.g. strip chart recorders, etc.) at either A location.
 5. If separate power sources are used, do not exceed the specified isolation voltage.
 6. Do not connect more than 2 wires to any single terminal.

1756-IF16 Single-ended voltage wiring example

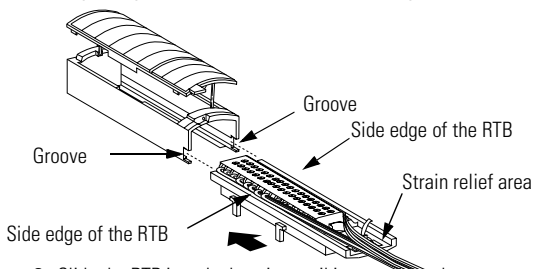
40915-M

- NOTES:
1. All terminals marked RTN are connected internally.
 2. Terminals marked i RTN are not used for single-ended voltage wiring.
 3. If separate power sources are used, do not exceed the specified isolation voltage.
 4. Do not connect more than 2 wires to any single terminal.

After completing field-side wiring, secure the wires in the strain relief area with a cable-tie.

Assemble the Removable Terminal Block and the Housing

1. Align the grooves at the bottom of the housing with the side edges of the RTB.



2. Slide the RTB into the housing until it snaps into place. 20858-M

Install the Removable Terminal Block onto the Module

WARNING

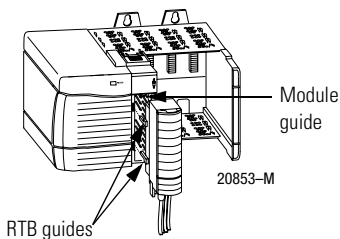


When you connect or disconnect the Removable Terminal Block (RTB) with field side power applied, an electrical arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.

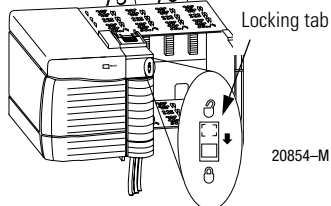
Before installing the RTB, make certain:

- field-side wiring of the RTB has been completed.
- the RTB housing is snapped in place on the RTB.
- the RTB housing is closed.
- the locking tab at the top of the module is unlocked.

1. Align the side and top, bottom guides.



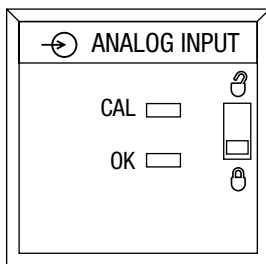
2. Press quickly and evenly to seat the RTB until the latches snap into place.



3. To lock the RTB on the module, slide the locking tab down.

Check the Indicators

The indicators show CAL status (green) and a bi-colored LED for module "OK" (red/green).



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During power up, an indicator test is done and the following occurs:

- The "OK" indicator turns red for 1 second and then turns to flashing green if it has passed the self-test.

| LED indicators: | This display: | Means: | Take this action: |
|-----------------|----------------------|--|---|
| OK | Steady green light | The inputs are being multicast and in normal operating state. | None |
| OK | Flashing green light | <ol style="list-style-type: none"> 1. The module has passed internal diagnostics but is not actively controlled. 2. The controller is in Program mode. | <ol style="list-style-type: none"> 1. Configure the module with RSLogix 5000. 2. If ready, switch the controller to Run mode. |
| OK | Flashing red light | Previously established communication has timed out. | Check controller and chassis communication |
| OK | Steady red light | The module must be replaced. | Replace the module. |
| CAL | Flashing green light | The module is in calibration mode. | None |

This completes installation of the module. Use the following information to remove the module, if necessary.

Remove the Removable Terminal Block from the Module

If you need to remove the module, you must remove the RTB first.

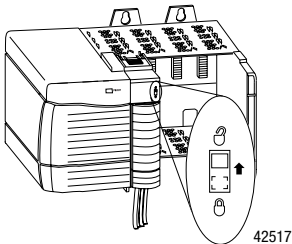
WARNING



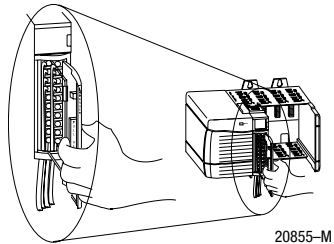
When you insert or remove the module while backplane power is on, an electrical arc can occur. This could cause an explosion in hazardous location installations. Be sure that power is removed or the area is nonhazardous before proceeding.

Before removing the module, you must remove the RTB.

1. Unlock the locking tab at the top of the module.

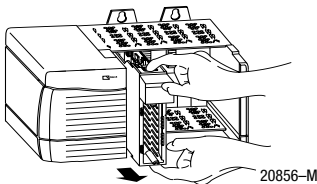


2. Open the RTB door and pull the RTB off the module.

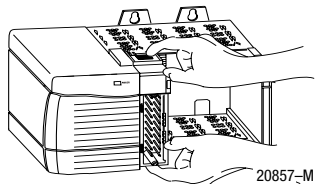


Remove the Module

1. Push in top and bottom locking tabs.



2. Pull module out of the chassis.



1756-IF16 Specifications

| | |
|--|---|
| Number of Inputs | 16 single ended, 8 differential or 4 differential (high speed) |
| Module Location | 1756 ControlLogix Chassis |
| Backplane Current | 150mA @ 5.1V dc & 65mA @ 24V dc (2.33W) |
| Power Dissipation within Module | 2.3W voltage 3.9W current |
| Thermal Dissipation | 7.84 BTU/hr voltage 13.30 BTU/hr current |
| Input Range and Resolution | +/-10.25V – 320 μ V/cnt (15 bits plus sign bipolar) 0-10.25V – 160 μ V/cnt (16 bits) 0-5.125V – 80 μ V/cnt (16 bits) 0-20.5mA – 0.32 μ A/cnt (16 bits) |
| Data Format | Integer mode (Left justified, 2s complement) Floating point IEEE 32 bit |
| Input Impedance | |
| Voltage | >1meg Ω |
| Current | 249 Ω |
| Open Circuit Detection Time | Differential voltage - Positive full scale reading within 5s Single Ended/Diff. current - Negative full scale reading within 5s Single Ended voltage - Even numbered channels go to positive full scale reading within 5s, odd numbered channels go to negative full scale reading within 5s |
| Overvoltage Protection | 30V dc voltage 8V dc current |
| Normal Mode Noise Rejection ⁽¹⁾ | >80dB at 50/60Hz |
| Common Mode Noise Rejection | >100dB at 50/60Hz |
| Calibrated Accuracy at 25°C | Better than 0.05% of range - voltage Better than 0.15% of range - current |
| Gain Drift with Temperature | 15 ppm/degree C - voltage 20 ppm/degree C - current |
| Input Offset Drift with Temp. | 45 μ V/degree C |
| Module Error over Full Temp. Range | 0.1% of range - voltage 0.3% of range - current |
| Module Conversion Method | Sigma-Delta |
| Isolation Voltage | 30V maximum continuous |
| User to system | 100% tested at 2550 dc for 1s |

20 ControlLogix™ Voltage/Current Input Module

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| Module Scan Time for All Channels (Sample Rate Module Filter Dependent) | 16 pt single ended - 16-488ms 8 pt differential - 8-244ms 4 pt differential - 5-122ms |
| RTB Screw Torque (Cage clamp) | 4.4 inch-pounds (0.4Nm) |
| Module Keying (Backplane) | Electronic |
| RTB Keying | User defined |
| Field Wiring Arm and Housing | 36 Position RTB (1756-TBCH or TBS6H) ⁽²⁾ |
| Environmental Conditions | |
| Operating Temperature | IEC 60068-2-1 (Test Ad, Operating Cold), IEC 60068-2-2 (Test Bd, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock): 0 to 60°C (32 to 140°F) |
| Storage Temperature | IEC 60068-2-1 (Test Ab, Un-packaged Non-operating Cold), IEC 60068-2-2 (Test Bb, Un-packaged Non-operating Dry Heat), IEC 60068-2-14 (Test Na, Un-packaged Non-operating Thermal Shock): -40 to 85°C (-40 to 185°F) |
| Relative Humidity | IEC 60068-2-30 (Test Db, Un-packaged Non-operating Damp Heat): 5 to 95% non-condensing |
| Vibration | IEC60068-2-6 (Test Fc, Operating): 2g @ 10-500Hz |
| Shock | IEC60068-2-27 (Test Ea, Unpackaged shock): Operating 30g Non-operating 50g |
| Emissions | CISPR 11: Group 1, Class A |
| ESD Immunity | IEC 61000-4-2: 6kV contact discharges 8kV air discharges |
| Radiated RF Immunity | IEC 61000-4-3: 10V/m with 1kHz sine-wave 80%AM from 30MHz to 1000MHz 10V/m with 200Hz 50% Pulse 100%AM at 900Mhz |
| EFT/B Immunity | IEC 61000-4-4: ±2kV at 5kHz on signal ports |

| | |
|--|---|
| Surge Transient Immunity | IEC 61000-4-5: ±2kV line-earth (CM) on shielded ports |
| Conducted RF Immunity | IEC 61000-4-6: 10Vrms with 1kHz sine-wave 80%AM from 150kHz to 80MHz |
| Enclosure Type Rating | None (open-style) |
| Conductors | Wire Size |
| | #22 to #14 AWG (0.324 to 2.08 sq. mm) stranded ⁽²⁾ 3/64 inch (1.2mm) insulation maximum |
| | Category |
| | 2 ⁽³⁾ , ⁽⁴⁾ |
| Screwdriver Width for RTB | 1/8 inch (3.2mm) maximum |
| Certifications (when product is marked) | <p>UL UL Listed Industrial Control Equipment</p> <p>CSA CSA Certified Process Control Equipment</p> <p>CSA CSA Certified Process Control Equipment for Class I, Division 2 Group A,B,C,D Hazardous Locations</p> <p>FM FM Approved Equipment for use in Class I Division 2 Group A,B,C,D Hazardous Locations</p> <p>CE⁽⁵⁾ European Union 89/336/EEC EMC Directive, compliant with: EN 50082-2; Industrial Immunity EN 61326; Meas./Control/Lab., Industrial Requirements EN 61000-6-2; Industrial Immunity EN 61000-6-4; Industrial Emissions</p> <p>C-Tick⁽⁵⁾ Australian Radiocommunications Act, compliant with: AS/NZS 2064; Industrial Emissions</p> <p>EEx⁽⁵⁾ European Union 94/9/EEC ATEX Directive, compliant with: EN 50021; Potentially Explosive Atmospheres, Protection "n"</p> |



(1) This specification is module filter dependent.

(2) Maximum wire size requires the extended housing - 1756-TBE.

(3) Use this conductor category information for planning conductor routing as described in the system level installation manual.

(4) Refer to publication 1770-4.1 *Industrial Automation Wiring and Grounding Guidelines*.

(5) See the Product Certification link at www.ab.com for Declarations of Conformity, Certificates, and other certification details.

| | | | |
|---|--|--|--|
| The following information applies when operating this equipment in hazardous locations: | | Informations sur l'utilisation de cet équipement en environnements dangereux : | |
| Products marked "CL I, DIV 2, GP A, B, C, D" are suitable for use in Class I Division 2 Groups A, B, C, D, Hazardous Locations and nonhazardous locations only. Each product is supplied with markings on the rating nameplate indicating the hazardous location temperature code. When combining products within a system, the most adverse temperature code (lowest "T" number) may be used to help determine the overall temperature code of the system. Combinations of equipment in your system are subject to investigation by the local Authority Having Jurisdiction at the time of installation. | | Les produits marqués "CL I, DIV 2, GP A, B, C, D" ne conviennent qu'à une utilisation en environnements de Classe I Division 2 Groupes A, B, C, D dangereux et non dangereux. Chaque produit est livré avec des marquages sur sa plaque d'identification qui indiquent le code de température pour les environnements dangereux. Lorsque plusieurs produits sont combinés dans un système, le code de température le plus défavorable (code de température le plus faible) peut être utilisé pour déterminer le code de température global du système. Les combinaisons d'équipements dans le système sont sujettes à inspection par les autorités locales qualifiées au moment de l'installation. | |
| WARNING | EXPLOSION HAZARD | AVERTISSEMENT | RISQUE D'EXPLOSION |
|  | <ul style="list-style-type: none"> Do not disconnect equipment unless power has been removed or the area is known to be nonhazardous. Do not disconnect connections to this equipment unless power has been removed or the area is known to be nonhazardous. Secure any external connections that mate to this equipment by using screws, sliding latches, threaded connectors, or other means provided with this product. Substitution of components may impair suitability for Class I, Division 2. If this product contains batteries, they must only be changed in an area known to be nonhazardous. |  | <ul style="list-style-type: none"> Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher l'équipement. Couper le courant ou s'assurer que l'environnement est classé non dangereux avant de débrancher les connecteurs. Fixer tous les connecteurs externes reliés à cet équipement à l'aide de vis, loquets coulissants, connecteurs filetés ou autres moyens fournis avec ce produit. La substitution de composants peut rendre cet équipement inadapté à une utilisation en environnement de Classe I, Division 2. S'assurer que l'environnement est classé non dangereux avant de changer les piles. |

Notes:

Rockwell Automation Support

Before you contact Rockwell Automation for technical assistance, we suggest you please review the troubleshooting information contained in this publication first.

If the problem persists, call your local distributor or contact Rockwell Automation in one of the following ways:

| | | |
|----------|------------------------------|--|
| Phone | United States/Canada | 1.440.646.5800 |
| | Outside United States/Canada | You can access the phone number for your country via the Internet: <ol style="list-style-type: none">1. Go to http://support.rockwellautomation.com/2. Under <i>Contacting Customer Support</i> and Other Countries, click on <i>Click here</i> |
| Internet | Worldwide | Go to http://support.rockwellautomation.com/ |

Notes:

www.rockwellautomation.com

Corporate Headquarters

Rockwell Automation, 777 East Wisconsin Avenue, Suite 1400, Milwaukee, WI, 53202-5302 USA, Tel: (1) 414.212.5200, Fax: (1) 414.212.5201

Headquarters for Allen-Bradley Products, Rockwell Software Products and Global Manufacturing Solutions

Americas: Rockwell Automation, 1201 South Second Street, Milwaukee, WI 53204-2496 USA, Tel: (1) 414.382.2000, Fax: (1) 414.382.4444
Europe: Rockwell Automation SA/NV, Vorstlaan/Boulevard du Souverain 36-BP 3A/B, 1170 Brussels, Belgium, Tel: (32) 2 663 0600, Fax: (32) 2 663 0640
Asia Pacific: Rockwell Automation, 27/F Citicorp Centre, 18 Whitfield Road, Causeway Bay, Hong Kong, Tel: (852) 2887 4788, Fax: (852) 2508 1846

Headquarters for Dodge and Reliance Electric Products

Americas: Rockwell Automation, 6040 Ponders Court, Greenville, SC 29615-4617 USA, Tel: (1) 864.297.4800, Fax: (1) 864.281.2433
Europe: Rockwell Automation, Brühlstraße 22, D-74834 Elztal-Dallau, Germany, Tel: (49) 6261 9410, Fax: (49) 6261 17741
Asia Pacific: Rockwell Automation, 55 Newton Road, #11-01/02 Revenue House, Singapore 307987, Tel: (65) 351 6723, Fax: (65) 355 1733

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